ENGINEERING
TOMORROW

User Guide

AxisPro® KBHD15-08, -01 Series
Servo-Performance Proportional Directional Valve



VICKERS
by Danfoss

https://powersource.danfoss.com/products/hydraulic-valves/industrial-valves

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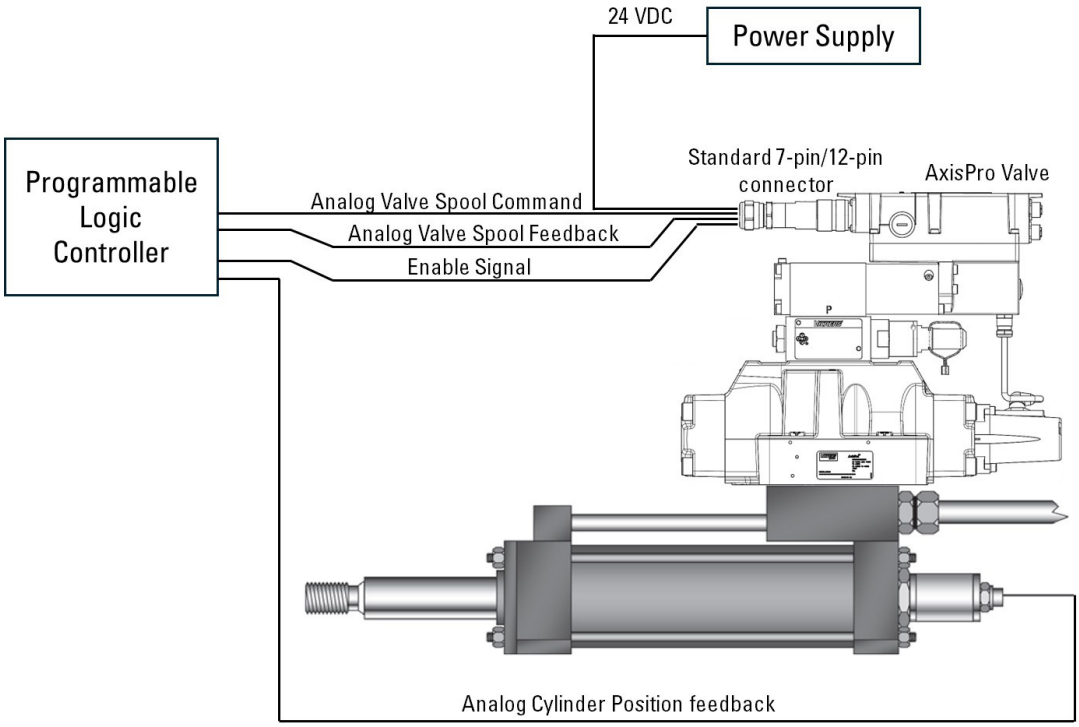
10. Application Data 29

CE This product has been designed and tested to meet specific standards outlined in the European Electromagnetic Compatibility Directive (EMC) 2014/30/EU which repealed Directive 2004/108/EC. For Restriction of Hazardous Substances, complies to (RoHS) Directive 2011/65/EU including amendment 2015/863.

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1. Introduction

AxisPro is a game changing machine control valve. Its embedded intelligence simplifies traditionally complex control practices. Plug and play design reduces machine build time, and its ability to predict potential maintenance issues increases machine reliability.



AxisPro level 1 valves, such as KBHD15-08 (ISO Size 08), can be used to control machine motions in open loop or closed loop control applications. The valve receives its analog command input on the 7-pin or 12-pin main connector from an external axis control device.

1.1 General Description

Built on the proven KBH servo Proportional Valve technology, the AxisPro Proportional Valve provides a range of control capabilities in a modular design. These solenoid operated proportional valves offer high dynamic performance which enables them to be used in closed-loop control applications.

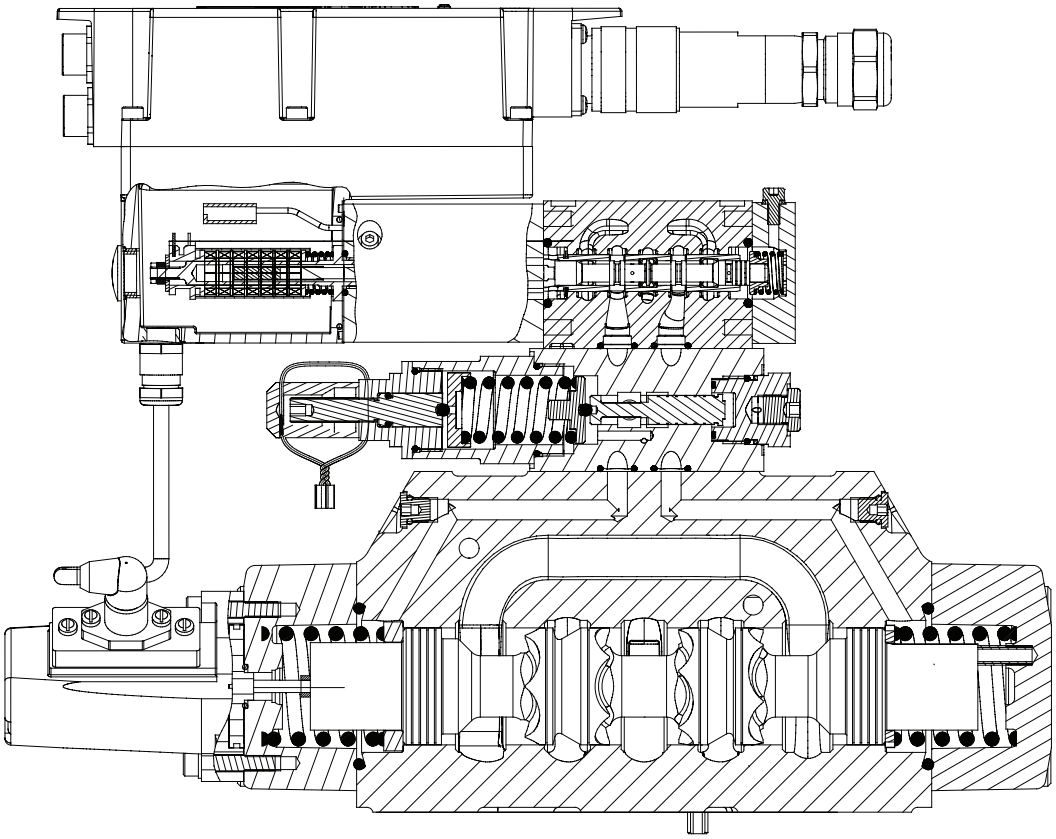
Best-in-class ingress protection, rated to IP65 and IP67, combined with upto 85°C (185°F) ambient temperature, allows operation in demanding environments.

1.2 Unique benefits from AxisPro

Reliable, extended uptime is enabled by valve and systems diagnostics capability. LEDs provides on-valve diagnostics information for valves. Access to systems and machine health data can be made available via CANopen and Ethernet networked valves.

Leverage inventory of AxisPro valves by configuration through software. One valve SKU can serve multiple needs: Valves can be configured via Danfoss's Pro-FX™ Configure software tool for optional command signal: Voltage or current, as well as activating the "enable"-pin. Valves can also have CAN and Industrial Ethernet bus activated and control modes selected and configured.

Typical Section View of KBHD15-08



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2. Model Code

KBHD15	08	**********	N	*	*	***	**	N	01	H	001	00	*****
1	2	3	4	5	6	7	8	9	10	11	12	13	14

1 Valve Type

KBHD15 – Two stage servo performance proportional valve with integral amplifier and electronic feedback

2 Interface

08 – ISO 4401, Size 08

3 Spool/Sleeve

000002C375N – 375 L/min symmetric, overlapped, P, A, B, T blocked at null

000033C375N – 375 L/min symmetric, P blocked, A & B connected to tank at null

000002C220N – 220 L/min symmetric, overlapped, P, A, B, T blocked at null

000005C375N – 375 L/min symmetric, zero lapped

002C375N250 – 375 L/min / 250 L/min, overlapped, P, A, B, T blocked at null

033C375N250 – 375 L/min / 250 L/min, overlapped, P blocked, A & B connected to tank at null

072C375N250 – 375 L/min / 250 L/min, overlapped, P, A, B, T blocked at null

733C375N250 – 375 L/min / 250 L/min, overlapped, P blocked, A & B connected to tank at null

00000PQ375F – Pressure flow control spool

4 Pilot supply & drain option

A – Internal pilot with reducer, internal drain

B – Internal Pilot without reducer, Internal drain

C – Internal pilot without reducer, external drain

D – External pilot without reducer, internal drain

E – External pilot without reducer, external drain

F – External pilot with reducer, external drain

G – Internal pilot with reducer, external drain

H – External pilot with reducer, internal drain

5 Command Signal

1 +/- 10V voltage command
2 4-20mA current command
3 +/-10mA current command
4 +/- 15mA current command
5 +/- 20mA current command

Monitor Output

1 +/- 10V voltage feedback signal
2 4-20mA current feedback signal

7 Electrical connection

C07 – 7 pin connector without plug, no enable

E07 – 7 pin connector with plug, no enable

H07 – 7 pin connector with plug, pin "C" enable

R07 – 7 pin connector without plug, pin "C" enable

C12 – 12 pin connector without plug, no enable

E12 – 12 pin connector with plug, no enable

H12 – 12 pin connector with plug, pin "C" enable

R12 – 12 pin connector without plug, pin "C" enable

8 Digital communication interface

NS – No option
CO – CANopen
PN – Profinet
EI – Ethernet/IP
EC – EtherCAT

9 External sensor

N – No option

10 Design Series

01 – 01 series, subject to change

11 Coil Rating

H – 24V DC Amplifier supply

12 Software revision

001 – Software revision

13 Seal option

00 – FKM Seals
F1 – NBR Seals

14 Special Feature

00000 – Not applicable

CR720 – 720 hours of corrosion protection

VR000 – Standard corrosion protection, high vibration resistance

VR720 – 720 hours of corrosion protection, high vibration resistance

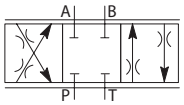
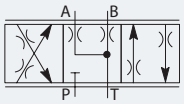
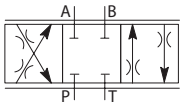
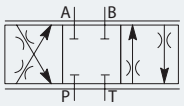
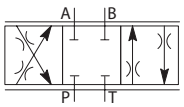
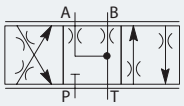
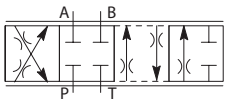
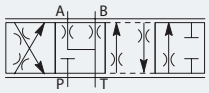
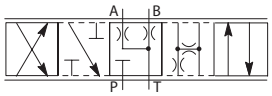
ENXXX – For any special feature requirements, contact Danfoss for new EN special.

Customer Configuration

The following features can be configured by the customer:

[4] Internal / External pilot supply: Install or remove set screw (Page 27)
[4] Internal / External pilot drain: Install or remove set screw (Page 27)
[5] Command signal: All options 1 to 5 can be changed via ProFx
[6] Monitor output: All options 1 to 2 can be changed via ProFx
[7] C/E E/H: Enable options can be changed via ProFx
[7] With and without connector: The connector can be purchased separately
[8] Digital communication interface: Ethernet protocols PN/EI/EC can be exchanged via ProFx

3. Spool Details

Spool/Sleeve	Hydraulic symbol	Description	Flow ℓ/min@ ΔP 10 bar	Symmetric	Asymmetric
2C375N		Overlapped, All Ports blocked	375	√	-
33C375N		Overlapped, A,B,T connected	230	√	-
2C220N		Overlapped, All Ports blocked	200	√	-
5C375N		Critically lapped	160	√	-
2C375N250		Overlapped, All Ports blocked	375/250	-	√
33C375N250		Overlapped, A,B,T connected	375/250	-	√
72C375N250		Overlapped, All Ports blocked	375/250	-	√
733C375N250		Overlapped, A,B,T connected	375/250	-	√
PQ375F		See flow curves	375	√	-

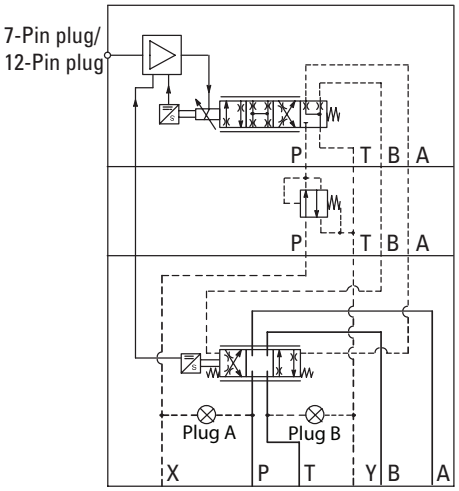
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Application Notes

1. Main-Spool Options
Spools shown are meter-in/meter-out types. Center-condition options are type 2, 33, 5 and PQ.

2. Internally Piloted Models
Differ from detailed symbols by omission of plug A and the blocking of port X by the mating surface.

3. Internally Pilot Drain Models
Differ from detailed symbols by omission of plug B and blocking of port Y by the mating surface.



Spool Types and Flow Ratings

Symmetric Spools
Base line pressure drop Δp 5 bar (72 psi) per metering flow path, e.g. B to T. For actual maximum flow refer to power capacity envelope curves.

Note: Valves with critically lapped spool are designed so that with the valve disabled the pressure in port B is at least twice that in port A (blocked ports).

Asymmetric spools
Figure preceding metering type designator, "N" e.g. 2C**N is flow rating P-A or A-T ("A" port flow).

Figure after "N" (N**) is flow rating P-B or B-T ("B" port flow)

Pressure and Minimum Flow Rates

Maximum Pressures, Bar (PSI) Valves With Pressure Reducer

Model	Pilot pressure source †	Pilot drain connection	P Port	A&B Ports	T Port	X Port ♦	Y Port
KBHD15-08	External	External	350(5000)	50(5000)	350(5000)	350(5000)	50(700)
		Internal*	350(5000)	350(5000)	50(700)	350(5000)	50(700)
	Internal	External	350(5000)	350(5000)	350(5000)	350(5000)	50(700)
		Internal*	350(5000)	350(5000)	50(700)	350(5000)	50(700)

Maximum Pressures, Bar (PSI) Valves Without Pressure Reducer

Model	Pilot pressure source †	Pilot drain connection	P Port	A&B Ports	T Port	X Port ♦	Y Port
KBHD15-08	External	External	350(5000)	350(5000)	350(5000)	210(3000)	50(700)
		Internal*	350(5000)	350(5000)	50(700)	210(3000)	50(700)
	Internal	External	210(3000)	350(5000)	350(5000)	210(3000)	50(700)
		Internal*	210(3000)	350(5000)	50(700)	210(3000)	50(700)

† - Minimum recommended pilot operating pressure = 50 bar (700 psi)

* - Internal drain is a non-preferred option

♦ - For pilot pressures ≤ 210 bar (3000 psi) a pilot pressure reducer is optional.
For pilot pressures > 210 bar (3000 psi) a pilot pressure reducer must be used

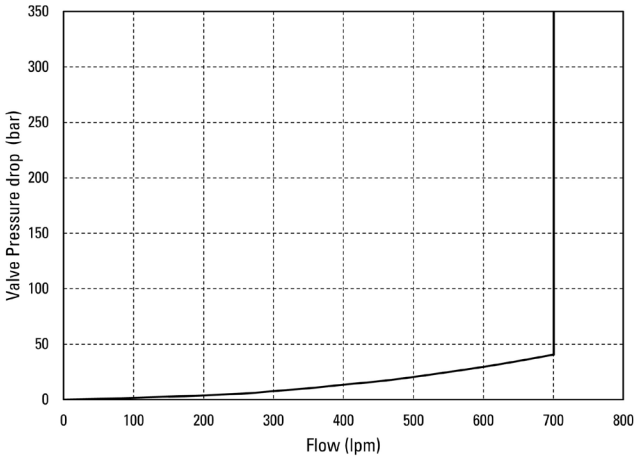
- Unused pilot port: Maximum pressure as shown

Minimum Recommended Flow Rates

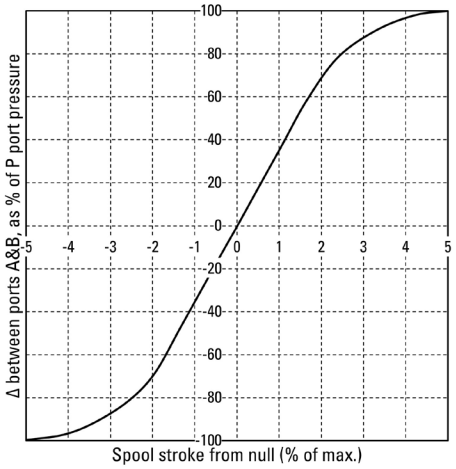
Valve size/Spool code	Min. flow rate [L/min]	in^3/min
KBHD15-08	1.0	60

4. Performance Curves

Power capacity envelope
Flow through P-A-B-T or P-B-A-T

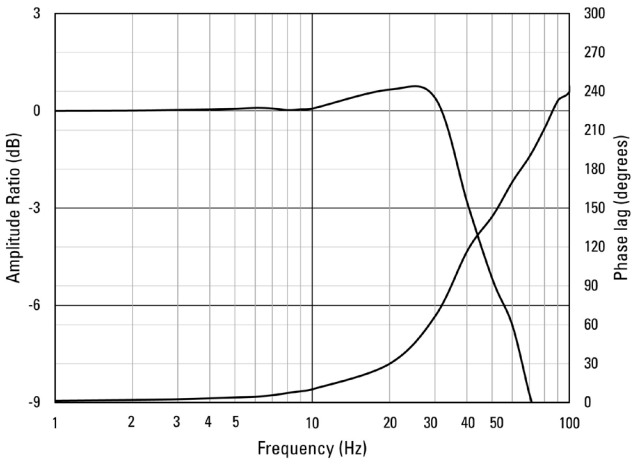


Pressure Gain
("5C" Spools only)



Frequency response, Typical

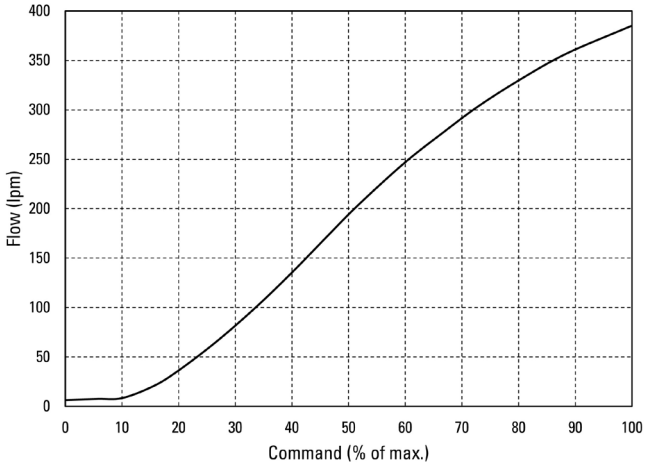
For an amplitude of 50 ± 25% of rated flow (ISO 10770-1)
2C375N spool measured at υ = 36 cSt (168 SUS),
t = 50°C (122°F) and pilot pressure = 40 bar (with-reducer model)



Flowgain

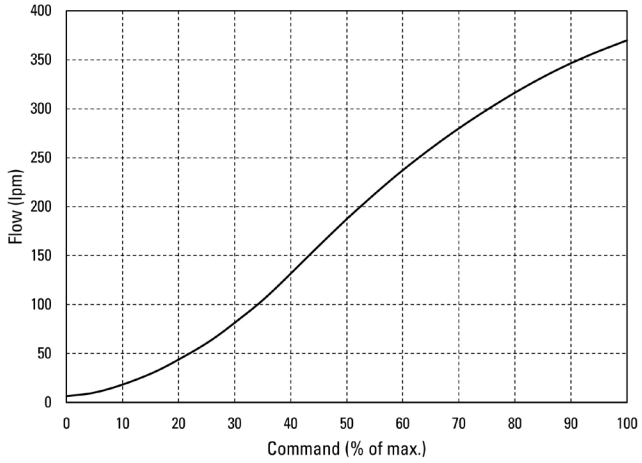
At ΔP = 5 bar (72psi) per metering flow path (e.g. P-A)
Percentage command signals applicable for positive and negative values of command signal.

2C375N Spool

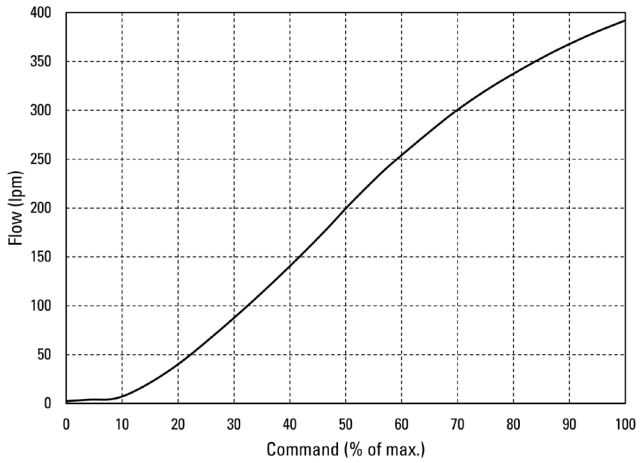


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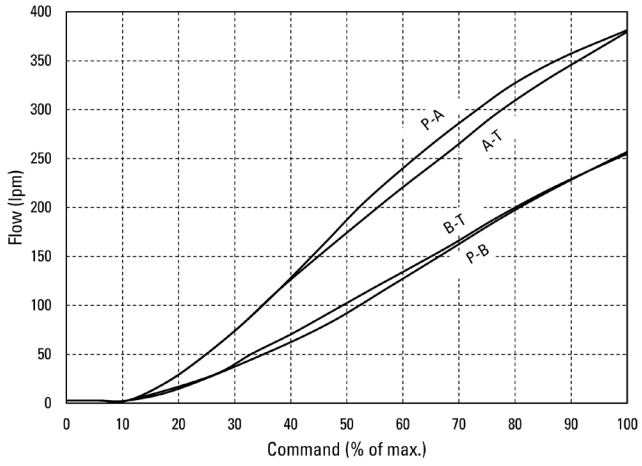
5C375N Spool



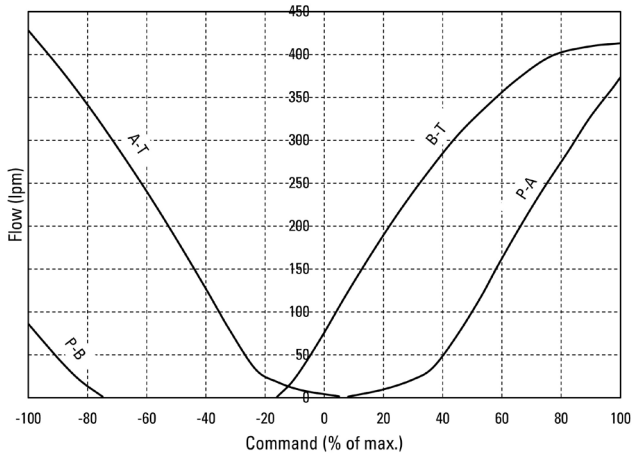
33C375N Spool



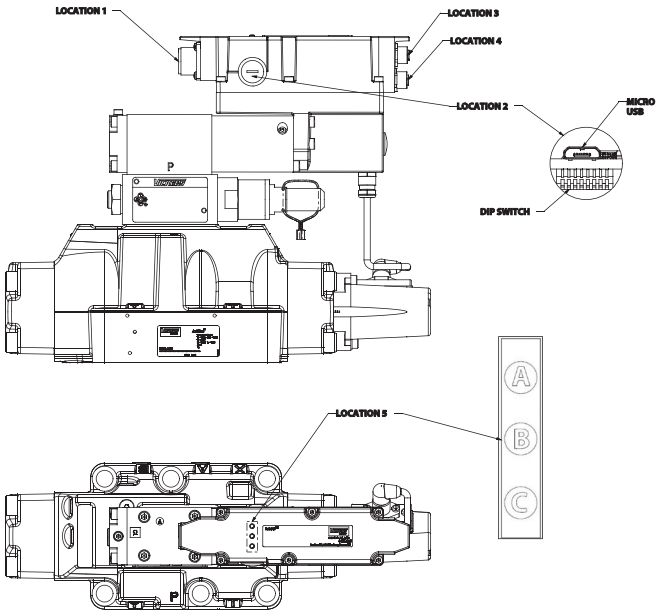
2C375N250 & 33C375N250 Spool



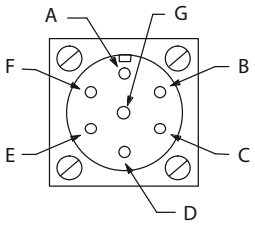
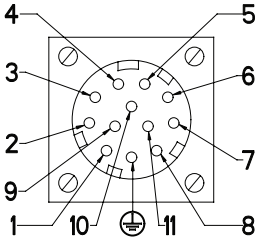
PQ375F Spool



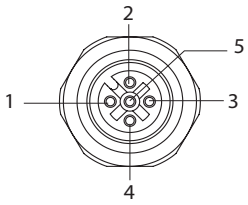
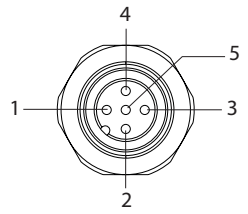
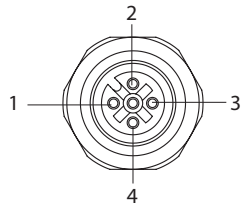
5. Operating Data



5.1 Connector Details

Connector	Image	Pin	Signal	Technical specification	Note
LOCATION 1 7-pin plug connector		A	Power supply positive (+)	Supply voltage: 18-36 V DC	To ensure EMI protection use only metal shielded mating connectors. Mating 7-pin (connector) is Danfoss part number 934939
		B	Power supply 0V ground return	Power supply ground (0V)	
		C	Not connected / Valve enable	Enable Signal >12V (max 36V)	
		D	Command signal (+V or current in)	Voltage mode: ±10V DC Current mode: 4-20 mA or ±20mA	
		E	Command signal return	Command signal (-V or current GND)	
		F	Monitor output	Voltage mode: ±10V DC, Current mode: 4-20 mA	
		G	Protective earth	Internally connected to housing	
LOCATION 1 12-pin plug connector		1	+24V Drive stage supply	Supply Voltage: 18-36 V DC	To ensure EMI protection use only metal shielded mating connectors. Mating 12-pin (connector) is Danfoss part number 12007132.
		2	Power supply 0V	Power supply ground	
		3	Valve enable	Enable Signal >12V (max 36V)	
		4	Command signal (+V or current in)	Voltage mode: ±10V DC, Current mode: 4-20 mA or ±20mA DC	
		5	Command signal (-V or current GND)	Command signal (-V or current GND)	
		6	Monitor output	Voltage mode: ±10V DC, Current mode: 4-20 mA	
		7	NC		
		8	Enable acknowledgement (24V)	Fault-free operation: 0V Error: 24V (Equivalent to input power supply) max current: 50mA	
		9	+24V Power supply Electronics	Supply Voltage: 18-36 V DC Max. ripple: 10% peak-to-peak (comply with absolute supply voltage limit values)	
		10	GND (0 V)	Power supply ground (0V)	
		11	Error output signal (24 V)	Fault-free operation: 0V Error: 24V (Equivalent to input power supply) max current: 1.5A	
		12	Protective earth	Internally connected to housing	

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Connector	Image	Pin	Description	Note
LOCATION 3 M12 5-pin CAN Connector (Female)		1	CAN shield	To ensure EMI protection use only metal shielded mating connectors. Use only shielded twisted pair (STP) cables for mating connection.
		2	Not Connected	
		3	Power supply 0V	
		4	CAN High	
		5	CAN Low	
LOCATION 4 M12 5-pin CAN Connector (Male)		1	CAN shield	To ensure EMI protection use only metal shielded mating connectors. Use only shielded twisted pair (STP) cables for mating connection.
		2	Not Connected	
		3	Power supply 0V	
		4	CAN High	
		5	CAN Low	
LOCATION 3 - PORT 0 **LOCATION 4 - PORT 1** M12 4-pin Ethernet Connector (Female)		1	TxD+	M12 connector is D-Coded To ensure EMI protection use only premade CAT5 or CAT 6 cable.
		2	RxD+	
		3	TxD-	
		4	RxD-	

5.2 LED Diagnostic Details (Location 5)

Diagnostic	Color	CANopen	Profinet	Ethernet/IP	EtherCAT
	[A]Green	CAN Connection status	Port 0 connection status	Module status	Run
	[A] Red	Not used	System error	Not used	Not used
	[B] Green	Device status	Device status	Device status	Device status
	[B] Red	Fault Manager	Fault Manager	Fault Manager	Fault Manager
	[C] Green	Not used	Port 1 connection status	Not used	Not used
	[C] Red	Communication error	Communication error	Network status	Error

For detailed information on LED Diagnostics, see below table.

CANopen LED Indication details

LED	State	Description
LED A GREEN	Flashing (2.5Hz ON/OFF rate, 200ms ON, 200ms OFF)	Device is in CANopen NMT Pre-Operational state.
	ON	Device is in CANopen NMT operational state.
	Single flashing (Sequence of 200ms ON, 1000ms OFF)	Device is in NMT stop state.
LED A RED	OFF	Not used

CANopen LED Indication details (Continued)

LED	State	Description
LED B GREEN	1Hz frequency (500ms ON and 500ms OFF)	No error
	OFF	Device error or in boot mode
LED B RED	OFF	No error
	Blinking (1Hz, 500ms ON 500ms OFF)	Warning faults
	Fast blinking (2Hz, 250ms ON and 250ms OFF)	Critical faults
LED C GREEN	OFF	Not used
LED C RED	OFF	Not used
	Single flashing (Sequence of 200ms ON, 1000ms OFF)	At least one of the error counters of the CAN controller has reached the maximum errxxxor count
	Double flash (Sequence of 200ms ON, 200ms OFF, 200ms ON, 1000ms OFF)	Node guard or heartbeat error

Profinet LED Indication details

LED	State	Description
LED A GREEN	OFF	The device has no link to the port 0
	Flickering	The device sends/receives frames port 0
LED A RED	OFF	No Error
	Flashing (1Hz,3S)	DCP signal service is initiated via the bus.
	ON	Watchdog timeout; channel, generic or extended diagnosis present; system error
LED B GREEN	1Hz frequency (500ms ON and 500ms OFF)	No error
	OFF	Device error or in boot mode
LED B RED	OFF	No error
	Blinking (1Hz, 500ms ON 500ms OFF)	Warning faults
	Fast blinking (2Hz, 250ms ON and 250ms OFF)	Critical faults
LED C GREEN	OFF	The device has no link to the port 1
	Flickering	The device sends/receives port 1
LED C RED	OFF	No Error
	Flashing(2Hz)	No data exchange
	Single Flash (200ms On and 1000ms Off)	Device is in Boot mode
	ON	No configuration; or low speed physical link; or no physical link

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Ethernet/IP LED Indication details

LED	State	Description
LED A GREEN	OFF	LED Module Status No Power
	Blink with 10 Hz Frequency (100ms ON 100ms OFF)	LED Module Status Self-Test
	Blink with 2.5 Hz (400 ms ON and 400 ms OFF)	LED Module Standby Activated
	Steady ON	LED module Operational
LED A RED	OFF	Not used
LED B GREEN	1Hz frequency (500ms ON and 500ms OFF)	No error
	OFF	Device error or in boot mode
LED B RED	OFF	No error
	Blinking (1Hz, 500ms ON 500ms OFF)	Warning faults
	Fast blinking (2Hz, 250ms ON and 250ms OFF)	Critical faults
LED C GREEN	OFF	Not used
LED C RED	OFF	LED Network Status Indicator Steady OFF or LED Network Status Indicator Connection time out
	Blink 400ms	LED Network Status Indicator No Connection
	ON	LED Network Status Indicator connected

EtherCAT LED Indication details

LED	State	Description
LED A GREEN	OFF	Init
	Blinking	Pre-Operational
	Single Flash	Safe-Operational
	ON	Operational
LED A RED	OFF	Not used
LED B GREEN	1Hz frequency (500ms ON and 500ms OFF)	No error
	OFF	Device error or in boot mode
LED B RED	OFF	No error
	Blinking (1Hz, 500ms ON 500ms OFF)	Warning faults
	Fast blinking (2Hz, 250ms ON and 250ms OFF)	Critical faults
LED C GREEN	OFF	Not used
LED C RED	OFF	No Error
	Blinking	Invalid Configuration
	Single Flash	Unsolicited State Change
	Double Flash	Application Watchdog Timeout
	Flickering	Booting Error
	ON	PDI Watchdog Timeout

5.3 DIP Switch: Baud rate & node ID setting (Location 2)

The baud rate and Node ID can be set by SDO or 8 pin DIP switch. The default baud rate is 125 kbps. Possible baud rate supported are 125 kbps, 250 kbps, 500 kbps and 1000 kbps. The upper two MSB pin B7 & B6 are used for baud rate setting as per the table, while remaining 6 pins B5 to B0 are used for Node ID from 1 to 63.

DIP switch
Setting of node ID & baud rate:
Switch up = 0
Switch down = 1

Example for setting baud rate & node ID

- To set the Node ID use switch B0 (LSB) to B5 that is 6-bit node address; to set Node ID to 3 make switch B0 &B1 to 1 by pulling down and remaining switched B2 to B5 make 0 by pulling up.
- To set the baud rate use switch B6 & B7 (MSB) that is 2-bit baud rate setting; to set baud rate to 500 kbps make only switch B7 to 1 by pulling down and B6 to 0 by pulling up.

DIP8/B7	DIP7/B6	BAUD RATE
0	0	125 kbps
0	1	250 kbps
1	0	500 kbps
1	1	1000 kbps

B7	B6	B5	B4	B3	B2	B1	B0	HEX	Baud rate B7/B6	Node ID B5…B0
0	0	0	0	0	0	0	0	00	125 kbps	Default (Node ID 1) Node ID = 1....63
0	0	0	0	0	1	0	1	05		
0	0	1	1	1	1	1	1	3F		
0	1	0	0	0	0	0	0	40	250 kbps	Default (Node ID 1) Node ID = 1....63
0	1	0	0	0	0	0	1	41		
0	1	1	1	1	1	1	1	7F		
1	0	0	0	0	0	0	0	80	500 kbps	Default (Node ID 1) Node ID = 1....63
1	0	0	0	0	0	0	1	81		
1	0	1	1	1	1	1	1	BF		
1	1	0	0	0	0	0	0	C0	1000 kbps	Default (Node ID 1) Node ID = 1....63
1	1	0	0	0	0	0	1	C1		
1	1	1	1	1	1	1	0	FE		

5.4 Micro USB serial communication (Location 2)

The micro USB 2.0 port is not intended for a permanent installation when the valve body and the computer both have connections to protective earth. The USB ground is not isolated, so either the computer should run on a battery (laptop) or the valve should not be connected to ground. If that cannot be achieved, please use a USB isolator between the computer and the valve. Also consider that the IP67 is compromised when the PG plug is removed and the USB connection used.

Recommended cable type: Standard "A" Male to Micro-B Male.
Note: It is recommended to use a USB isolator to eliminate any ground loops through the serial USB port.

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5.5 Electromagnetic compatibility (EMC)

Electromagnetic compatibility (EMC):	IEC61326-1 2021
Conducted Emissions CISPR 11	2024/EN55011- Class A, 150kHz - 30MHz.
Radiated Emissions CISPR 11	2024/EN55011- Class A, 30MHz – 6GHz.
RF Continuous Conducted Disturbances (Conducted Susceptibility) IEC 61000-4-6	2023, Class A 150KHz to 80MHz • DC Power Port: 10Vrms • Signal Port: 10Vrms
RF Electromagnetic Fields (Radiated Susceptibility) IEC 61000-4-3	2020, Class A 80MHz-1000MHz: (10V/m) 1.4GHz-6GHz: (3V/m)
Surges IEC 61000-4-5	2014+A1: 2017, Class B
DC Power Port	±0.5kV Line to Line, ±1kV Line to Ground
Signal Port	±1kV Line to Ground
Electrical Fast Transients IEC 61000-4-4	2012, Class B • DC Power Port: ±2kV • Signal Port: ±1kV
Electrostatic Discharges (ESD) IEC 61000-4-2	2008, Class B • Air discharges: ±8kV • Contact discharges: ±4kV
Power Frequency Magnetic Fields IEC 61000-4-8	2009, Class A • (30A/m), Continuous field
Voltage Withstand Test	750V DC for 60sec

5.6 Operating Conditions

Monitor Output Signal: Voltage mode Voltage Mode Output Impedance Current Mode Current Mode Output Impedance	 ±10V DC 10 kΩ 4-20mA 0-250Ω (typ 100Ω)
Power stage PWM frequency	21 kHz nominal
Reproducibility, valve-to-valve (at factory settings): Flow gain at 100% command signal	 ≤5%
Protection: Electrical	Reverse polarity protected between pin A-B of the 7 pin plug connector and between pin 1-2 and 9-10 of the 12 pin plug connector
Ambient air temperature range for full performance	–40°C to +85°C (–40°F to +185°F)
Oil temperature range for full performance	0°C to 70°C (32°F to 158°F)
Minimum temperature at which valves will work at reduced performance	–40°C (–40°F)
Storage temperature range	–25°C to +85°C (–13°F to +185°F)
Vibration: Random Vibration (5 Hz to 2000 Hz, 10 hours per axis) Mechanical shock	 13.25 Grms 50 G, 6 positive and 6 negative pulses per axis
Power supply	24V DC (18V to 36V including 10% peak-to-peak max ripple) max current 3.2A
Command Signal: Voltage mode Input impedance Current mode	 –10V to +10V DC Field 5 = 1: 47kΩ, Field 5 = 2,3,4,5: 100Ω Field 5 = 2,3,4,5
Valve Enable Signal for model code field 7 Enable Disable Input impedance	 Disable <5V Enable Signal >12V (max 36V) 10 kΩ
Amplifier Temperature Sensing	1°C (1.8°F) resolution, -25°C (-13°F) undertemp detect, 125°C (257°F) overtemp detect
Power Supply Detect	18-36V DC, 0.01 V resolution ± 1%, 18V under voltage detect, 36V overvoltage

KBHD15-08 Valves (all valves) Relative duty factor Hysteresis	 Continuous rating (ED = 100%) <0.4%
Mass: Valves with pressure reducer Valves without pressure reducer	**kg (lb) approx.** 17 kg(37lb) approx 16 kg(35lb) approx
Step response Step, % Flow 0% to 100%, 100% to 0% 10% to 90%, 90% to 10% -10% to 10%, 10% to -10% 25% to 75%, 75% to 25%	 ms 33 25 16 18
Parts Information: Interface Seal Kits Mating Electrical 7-pin Connector Mating Electrical 12-pin Connector	 02-350686 934939 12007132

MTTFd, refer EN 13849 data sheet DOC00092052	Condition	MTTFd(Years)
KBHD15-08-**********-B/E/C/D-*-*-*07-NS/CO-N-01-H-001-**-***** (Valves with 7 Pin connector and Analog or CANopen communication option, without reducer)	Power removed (Switch off) Power applied	75 49.9
KBHD15-08-**********-B/E/C/D-*-*-*07-PN/EI/EC-N-01-H-001-**-***** (Valves with 7 Pin connector and Industrial ethernet communication option, without reducer)	Power removed (Switch off) Power applied	75 40.3
KBHD15-08-**********-B/E/C/D-*-*-*12-NS/CO-N-01-H-001-**-***** (Valves with 12 Pin connector and Analog or CANopen communication option, without reducer)	Power removed (Switch off) Power applied	75 48.6
KBHD15-08-**********-B/E/C/D-*-*-*12-PN/EI/EC-N-01-H-001-**-***** (Valves with 12 Pin connector and Industrial ethernet communication option, without reducer)	Power removed (Switch off) Power applied	75 39.4
KBHD15-08-**********-A/F/G/H-*-*-*07-NS/CO-N-01-H-001-**-***** (Valves with 7 Pin connector and Analog or CANopen communication option, with reducer)	Power removed (Switch off) Power applied	50 37.4
KBHD15-08-**********-A/F/G/H-*-*-*07-PN/EI/EC-N-01-H-001-**-***** (Valves with 7 Pin connector and Industrial ethernet communication option, with reducer)	Power removed (Switch off) Power applied	50 31.8
KBHD15-08-**********-A/F/G/H-*-*-*12-NS/CO-N-01-H-001-**-***** (Valves with 12 Pin connector and Analog or CANopen communication option, with reducer)	Power removed (Switch off) Power applied	50 36.7
KBHD15-08-**********-A/F/G/H-*-*-*12-PN/EI/EC-N-01-H-001-**-***** (Valves with 12 Pin connector and Industrial ethernet communication option, with reducer)	Power removed (Switch off) Power applied	50 31.2

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6. Software Information

- Analog commanded spool control.
- Analog command source configuration options.
- Monitor output signal configuration options.
- Enable input signal enable/disable option.
- Valve spool position control (VPOC/VSC)
- CANopen DSP306 compliant electronic data sheet (EDS).
- Diagnostic configuration options.
- Ethernet Fieldbus option: Profinet, Ethernet/IP, EtherCAT
- TCP/IP communication for Danfoss Pro-FX™ 2.0 configuration tool - closed loop control modes are available via industrial Ethernet

All levels and models are compatible with the Danfoss Pro-FX™: For the latest revision, please visit www.danfoss.com

Download Pro-FX™, Technical Information and Support Materials from Danfoss's Website: http://www.danfoss.com

Install the Danfoss Pro-FX™ Configure PC application tool. Installation is supported on a wide range of Windows based operating systems including Windows 10/11 32 bit and 64 bit.

The Pro-FX™ Configure installation provides several options for PC USB peripheral CANbus adapters supported by the software. During installation the user can choose to install drivers for an available CANbus adapter.

The adapters supported by Pro-FX™ Configure are:
- PCAN-USB* PEAK-System Technik GmbH (http://www.peak-system.com)
- ValueCAN Intrepid Control Systems, Inc. (http://www.intrepidcs.com)
- Leaf-Light Kvaser AB (http://www.kvaser.com)

* The PCAN-USB adapter is recommended for compatibility with Danfoss Pro-FX™: Control development environment used with KBHD15-08 and other Danfoss Pro-FX™ products, it is also included in the TEQ-470-A-10 test box.

The adaptors supported by Pro-FX™ Configure are:
CG150
TCP/IP
USB Serial

CANopen Version:
- CANopen Slave Device
- PDO communication with dynamic mapping support
- Baud rate supported: 125kbps, 250kbps, 500kbps and 1000kbps
- SDO communication
- EDS file available
- Pro-FX™ tool access via CANopen and serial

EtherCAT Version:
- EtherCAT Slave Device
- PDO communication 100µs ring time 5ms refresh rate
- 100/10Mbit data rate
- SDO communication (CoE)
- PDO dynamic mapping support
- ESI file available
- FW download via FoE supported
- Pro-FX™ tool access via serial

Ethernet/IP Version:
- Ethernet/IP Adapter Device
- Assembly package for Process Data 5ms refresh rate
- 100/10Mbit data rate
- two ports supported with daisy chaining, DLR support
- Class 3 explicit message support
- EDS file available
- TCP ports:
  - 80 (webserver)
  - 300 (Pro-FX™ tool)
- Pro-FX™ tool access via TCP/IP and Serial

Profinet Version:
- Protocol IO-Device
- Cyclic 5ms data exchange
- Conformance Class 2
- PROFINET IO specification: V 2.4
- 100/10 Mbit RT compatible
- Acyclic data exchange via Read Write Data
- Records
- Two ports both can be used as access, build in Switch
- GDML file for Level1 and Level2
- TCP ports:
  - 80 (webserver)
  - 300 (Pro-FX™ tool)
- Pro-FX™ tool access via TCP/IP and Serial

7. Electrical Information

7.1 Block Diagram Voltage Input (Field 5=1)

Wiring connections must be made via the 7-pin plug or 12-pin plug mounted on the amplifier. See page 19 & 20 of this user guide.

Recommended cable sizes are:

Power cables:

For 24V supply

0.75 mm² (18 AWG) up to 20m (65 ft)

1.00 mm² (16 AWG) up to 40m (130 ft

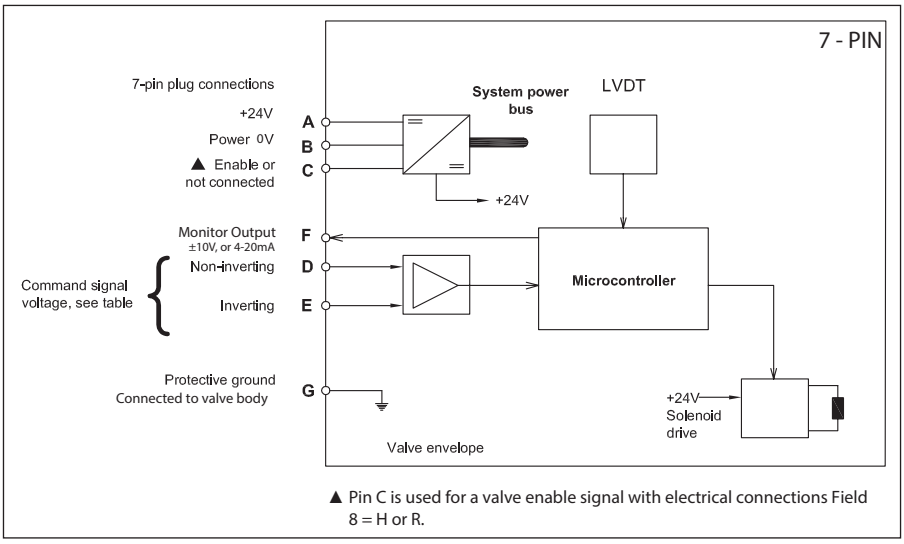
Signal cables:

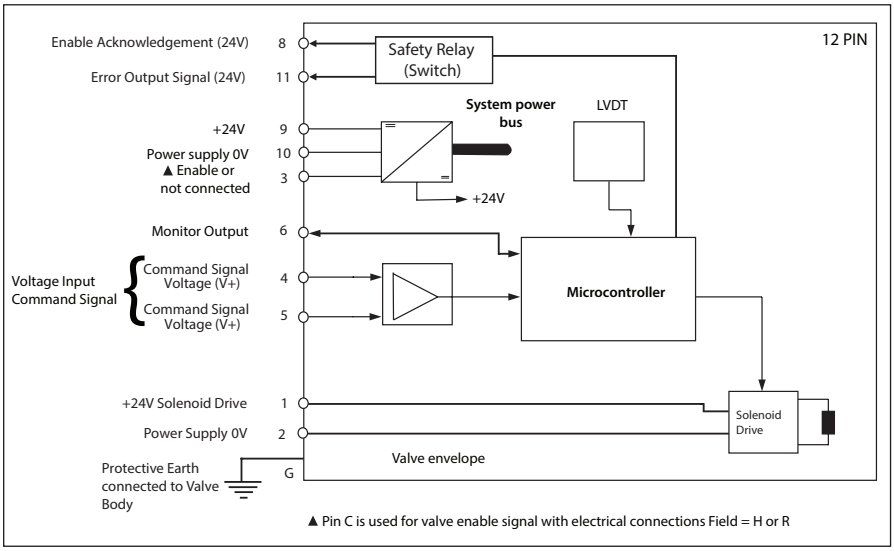
0.50 mm² (20 AWG)

Screen (shield):

A suitable cable would have 7 cores or 10/12 cores, a separate screen for the signal wires and an overall screen. Cable outside diameter 8.0 - 10.5 mm (0.31 - 0.41 inches) See connection diagram on page 19 & 20.

Voltage Input Mode





Command Signals and Outputs, Field 5 = 1

7-pin plug / 12-pin plug		*Flow Direction*
Pin D (7-pin plug)/ Pin 4 (12-pin plug)	*Pin E (7-pin plug)/ Pin 5 (12-pin plug)*	
Positive 0V $U_D - U_E$ = Positive	0V Negative	P to A
Negative 0V $U_D - U_E$ = Negative	0V Positive	P to B

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7.2 Block Diagram Current Input (Field 5= 2,3,4,5)

Wiring connections must be made via the 7-pin plug or 12-pin plug mounted on the amplifier. See page 21 & 22 of this user guide.

Recommended cable sizes are:

Power cables:

For 24V supply

0.75 mm² (18 AWG) up to 20m (65 ft)

1.00 mm² (16 AWG) up to 40m (130 ft)

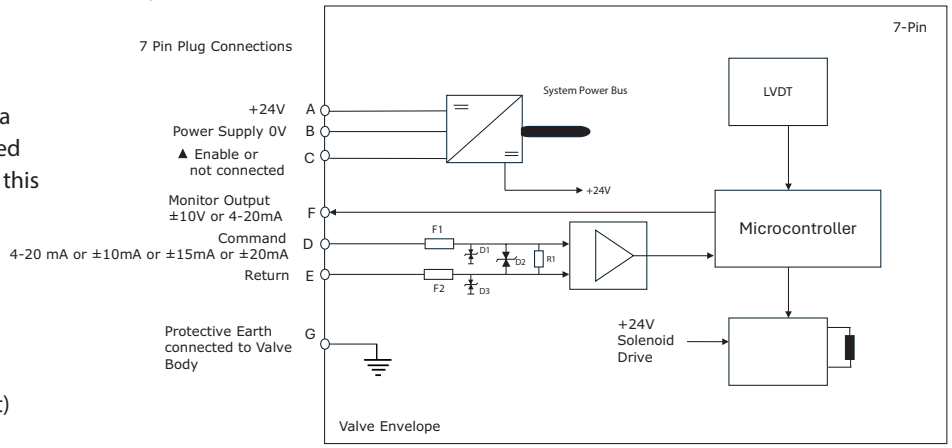
Signal cables:

0.50 mm² (20 AWG)

Screen (shield):

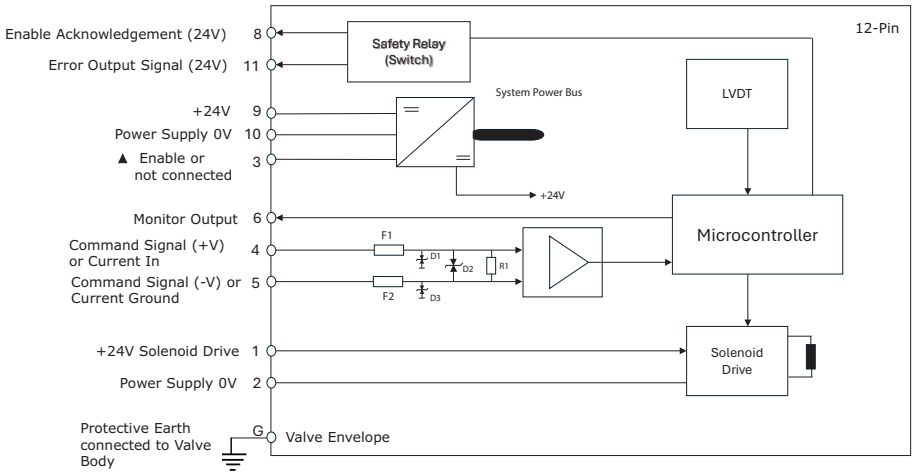
A suitable cable would have 7 cores or 10/12 cores, a separate screen for the signal wires and an overall screen. Cable outside diameter 8.0 - 10.5 mm (0.31 - 0.41 inches) See connection diagram on page 21 & 22.

Current Input Mode



▲ Pin C is used for a valve Enable signal with Electrical connections Field = H or R

R1 Shunt Resistor 100R
F1,F2 Resettable Fuse
Dx TVS Diode rated for 15V



▲ Pin C is used for a valve Enable signal with Electrical connections Field = H or R

R1 Shunt Resistor 100R
F1,F2 Resettable Fuse
Dx TVS Diode rated for 15V

Command Signals and Outputs, Field 5=2

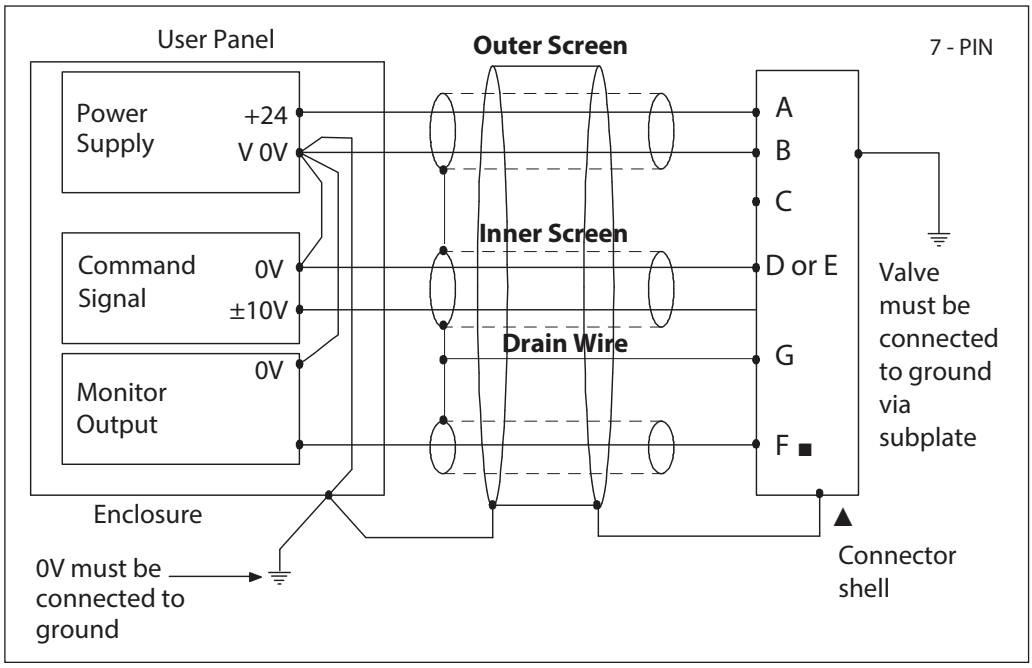
7-pin plug / 12-pin plug			*Flow Direction*
Pin D (7-pin plug)/ Pin 4 (12-pin plug)	*Pin E (7-pin plug)/ Pin 5 (12-pin plug)*	*Pin B (7-pin plug)/ Pin 2 (12-pin plug)*	
More than 12 mA	Current return	Power ground	P to A
Less than 12 mA	Current return	Power ground	P to B

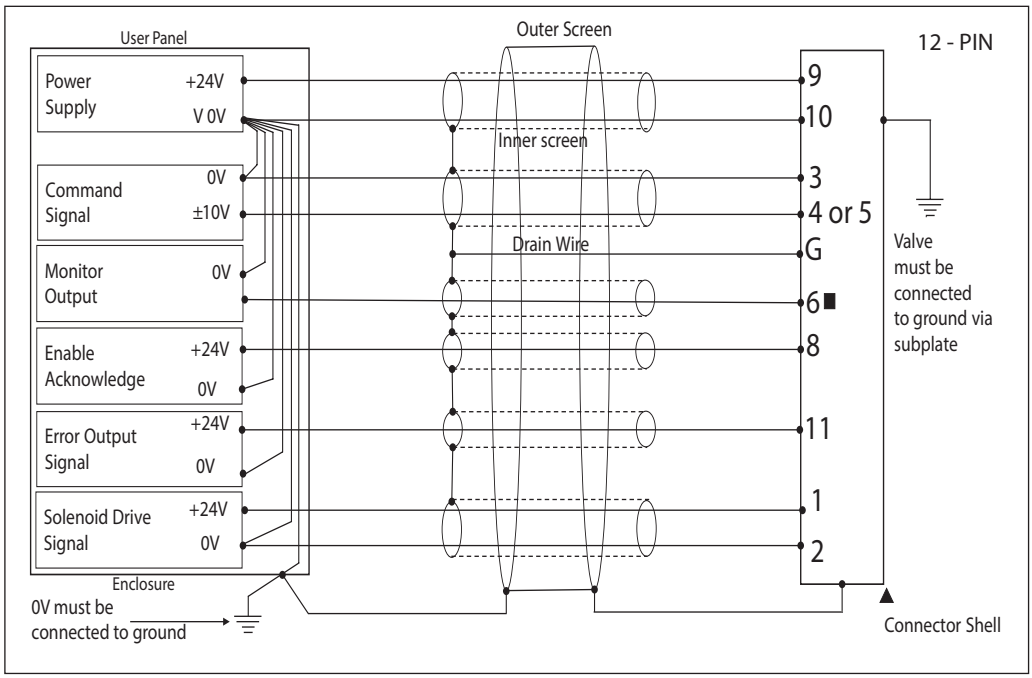
Command Signals and Outputs, Field 5=3,4,5

7-pin plug / 12-pin plug			*Flow Direction*
Pin D (7-pin plug)/ Pin 4 (12-pin plug)	*Pin E (7-pin plug)/ Pin 5 (12-pin plug)*	*Pin B (7-pin plug)/ Pin 2 (12-pin plug)*	
More than 0 mA	Current return	Power ground	P to A
Less than 0 mA	Current return	Power ground	P to B

7.3 Wiring Connections Voltage Input (Field 5 = 1)

- Spool position monitor voltage (pin F/ pin 6) will be referenced to the valve local ground (pin B/ pin 10).

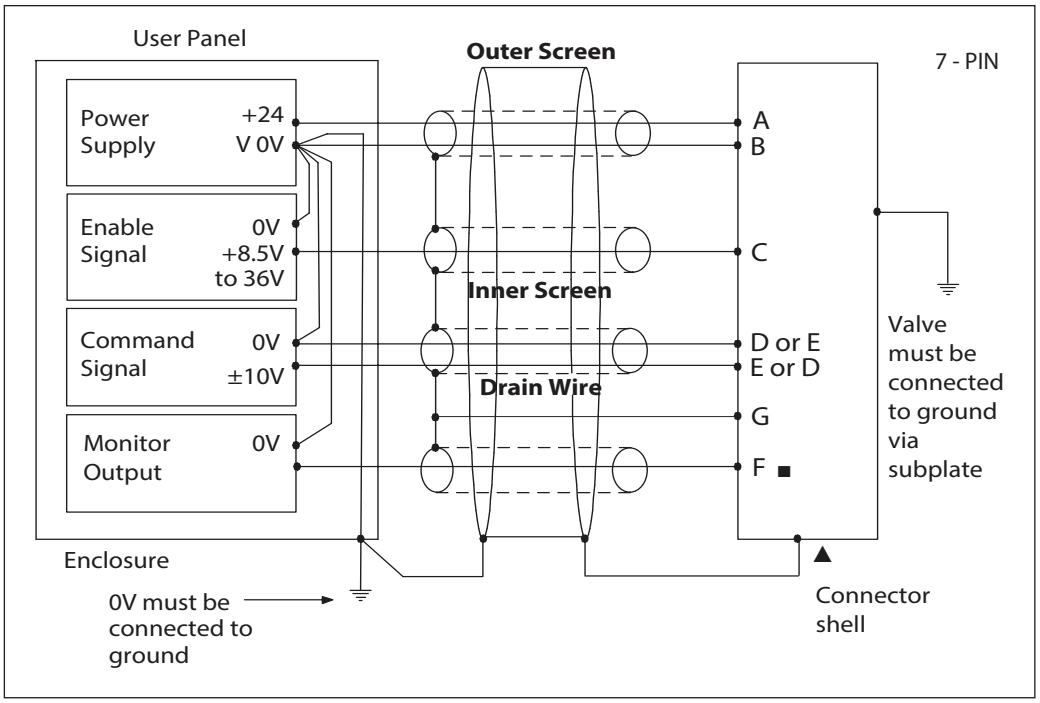


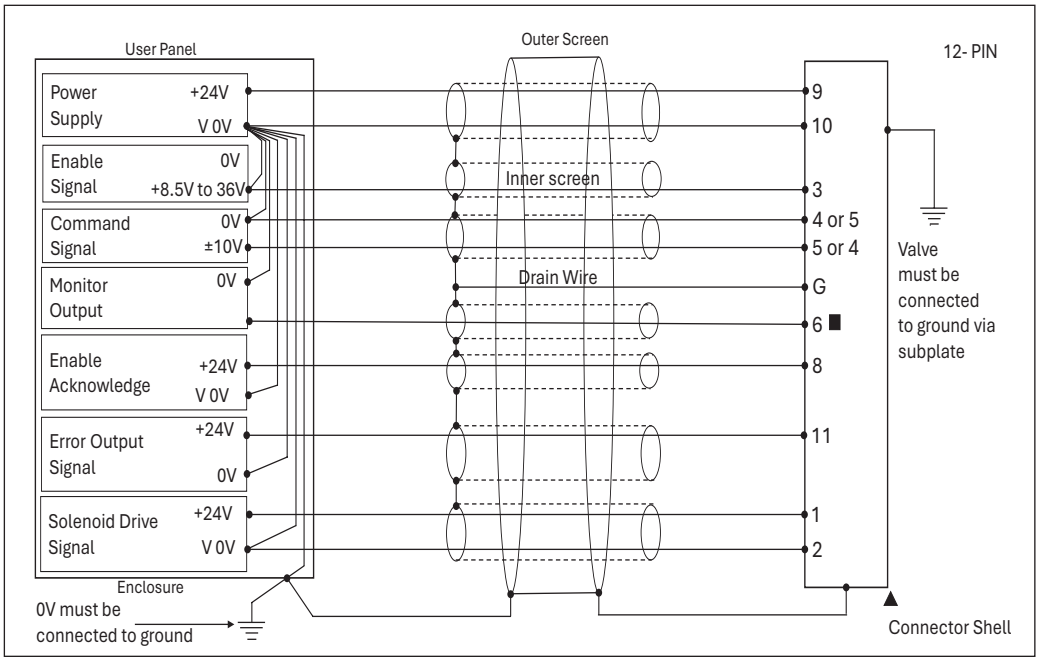


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7.4 Wiring Connections for Voltage Mode (Field 5 = 1)
Valves with Enable Feature

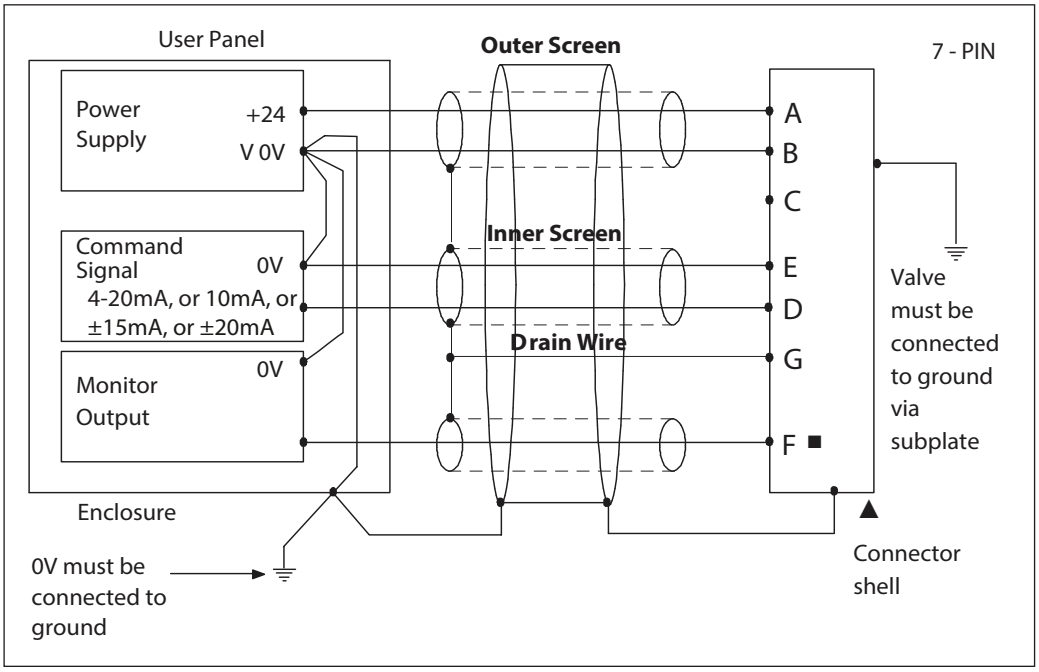
ΔNote: In applications where the valve must conform to European RFI/EMC regulations, the outer screen (shield) must be connected to the outer shell of the 7 pin connector, and the valve body must be fastened to the earth ground. Proper earth grounding practices must be observed in this case, as any differences in command source and valve ground potentials will result in a screen (shield) ground loop.

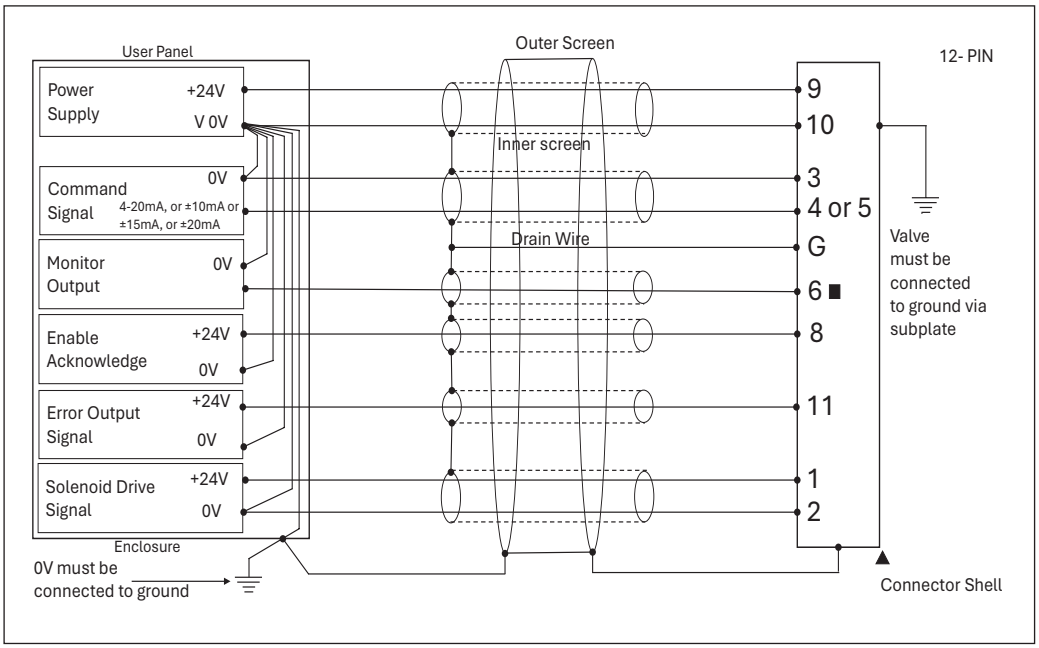




7.5 Wiring Connections Current Input (Field 5 = 2,3,4,5)

■ Spool position monitor voltage (pin F) will be referenced to the KB valve local ground (pin B).

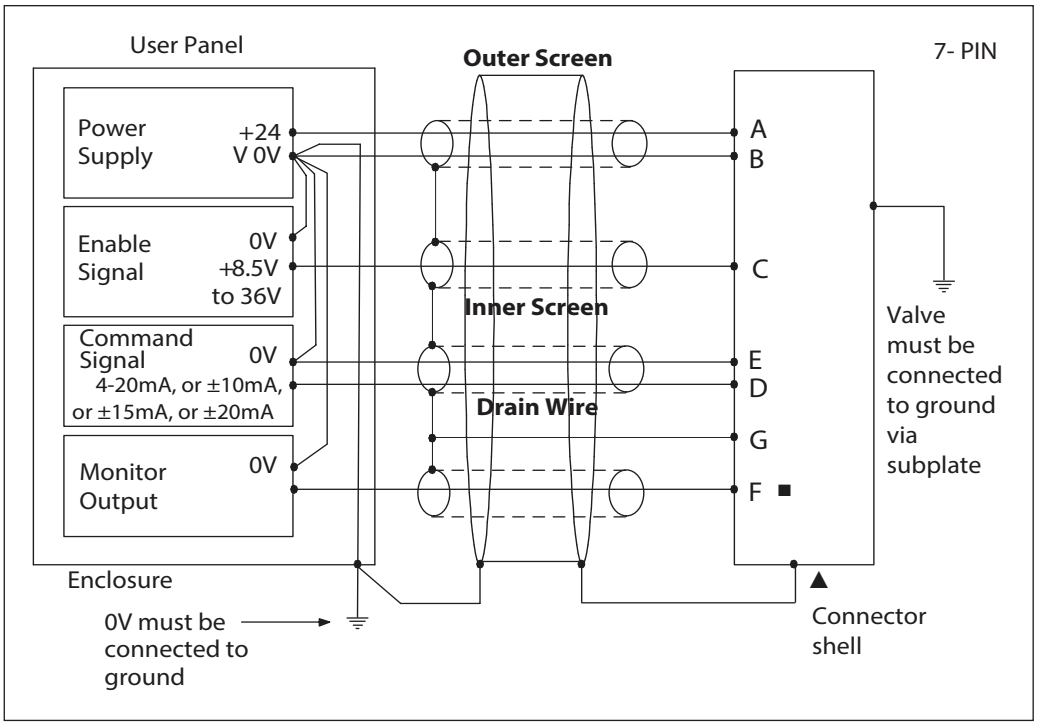


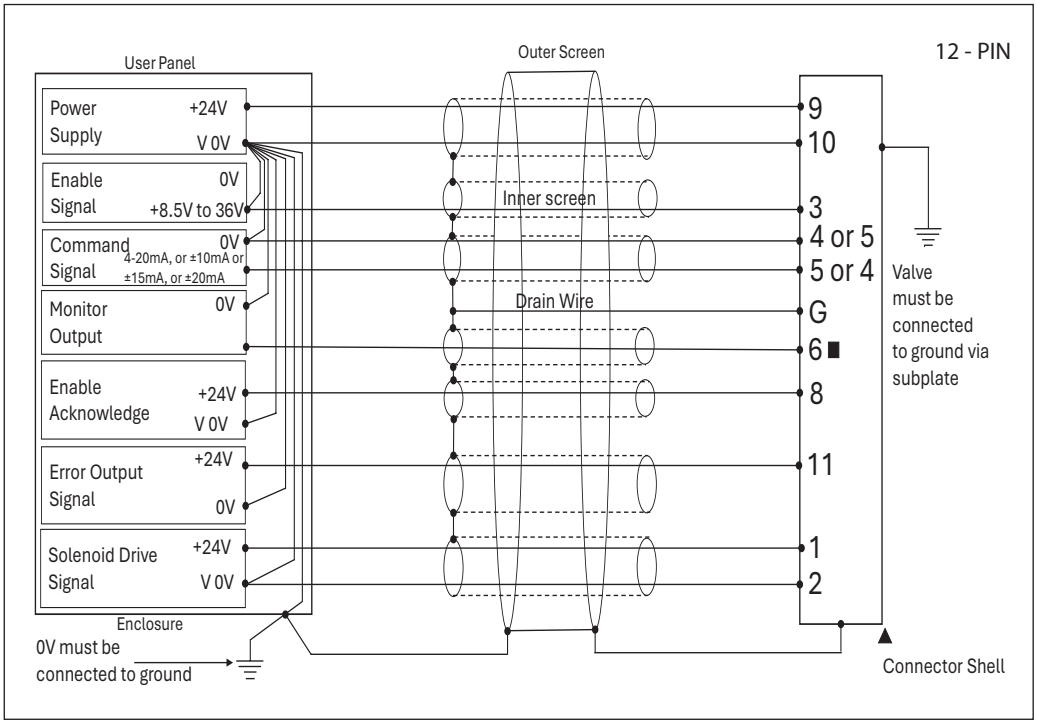


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7.6 Wiring Connections for Current Input (Field Field 5 = 2,3,4,5) Valves with Enable Feature

Δ Note: In applications where the valve must conform to European RFI/EMC regulations, the outer screen (shield) must be connected to the outer shell of the 7 pin/ 12 pin connector, and the valve body must be fastened to the earth ground. Proper earth grounding practices must be observed in this case, as any differences in command source and valve ground potentials will result in a screen (shield) ground loop.



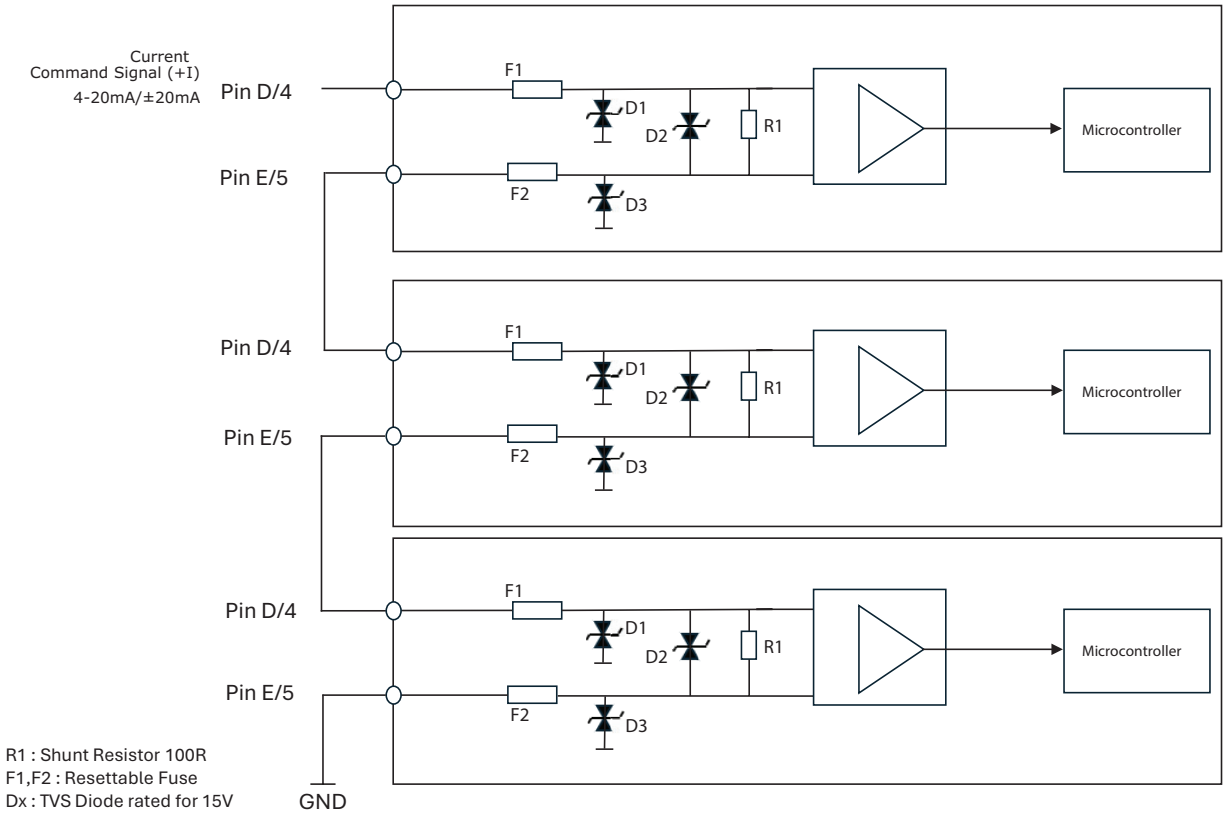


7.7 Wiring Connection of Valve in Current Mode Command with current as input

Daisy Chain Configuration

In applications where valves are connected in a daisy chain configuration, the following wiring method should be used:

- Pin D/4 of the valve serves as the input.
- Pin E/5 acts as the return.
- The E/5 pin of the first valve should be connected to the D/4 pin of the next valve in the series.
- This pattern continues for all valves in the daisy chain.



Note: Detailed wiring connections are outlined in Section 7.5 and 7.6

The daisy chain configuration above is applicable to both 7 Pin and 12 Pin Connector

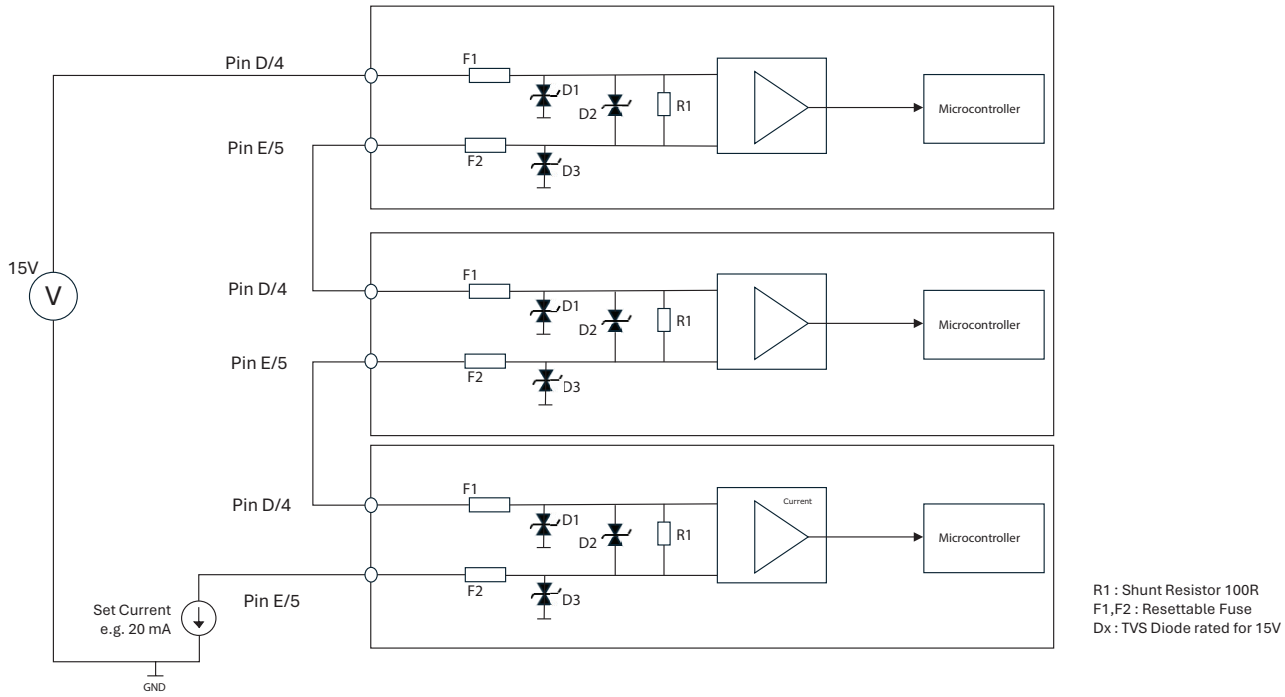
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7.8 Wiring Connection of Valve in Current Mode Command with voltage as input

Daisy Chain Configuration

In applications where valves are connected in a daisy chain configuration, the following wiring method should be used:

- Apply 15V (maximum) input to the valve on Pin D/4.
- Pin E/5 acts as the return.
- This wiring pattern continues for all valves in the daisy chain.
- At the termination point (i.e., Pin E/5), the adjustment of current drawn determines the current flowing through the valves in series.



Note: Detailed wiring connections are outlined in Section 7.5 and 7.6

The daisy chain configuration above is applicable to both 7 Pin and 12 Pin Connector

7.9 Warning

Electromagnetic Compatibility (EMC) It is necessary to ensure that the valve is wired up as above. For effective protection of the user electrical cabinet, the valve subplate or manifold and the cable screens should be connected to efficient ground points. The metal 7 pin connector part no. 934939 or 12 pin connector part no. 12007132 should be used for the integral amplifier.

In all cases both valve and cable should be kept as far away as possible from any sources of electromagnetic radiation such as cables carrying heavy current, relays and certain kinds of portable radio transmitters, etc.

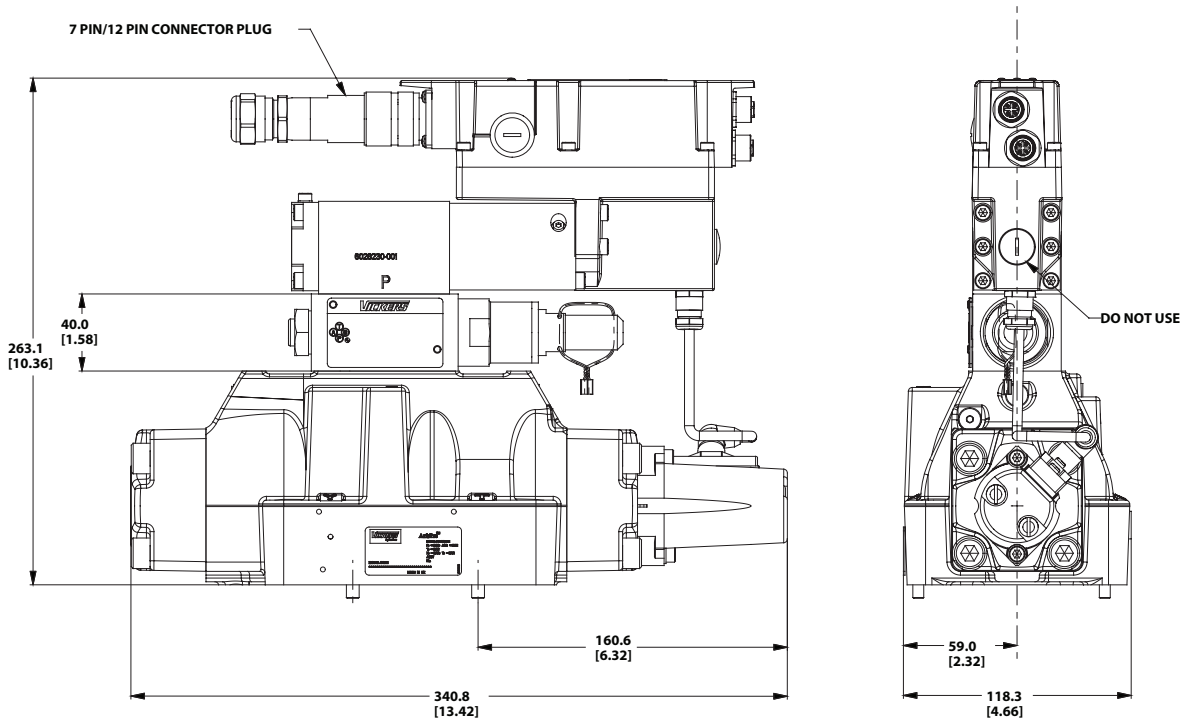
Difficult environments could mean that extra screening may be necessary to avoid the interference. It is important to connect the 0V lines as shown above. The multi-core cable should have at least two screens to separate the demand signal and monitor output from the power lines.

The enable line to pin C should be outside the screen which contains the demand signal cables.

To ensure EMI protection use only metal shielded mating connectors.

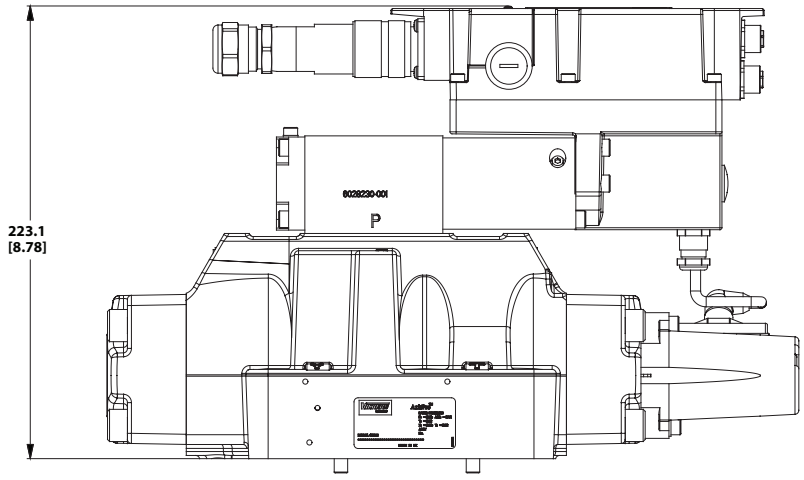
8. Installation Dimensions

KBHD15-08 with Pressure Reducer



mm (inch)

KBHD15-08 without Pressure Reducer



mm (inch)

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A. Mounting bolt

- Refer catalog GB-2314A for mounting bolt kit.
- Metric : M12 X 60
- Inch : #1/2"-13 UNC
- Recommended bolt: Class 12.9 (ISO 898)
- Recommended torque : 100 - 130 Nm

B. The connector plug

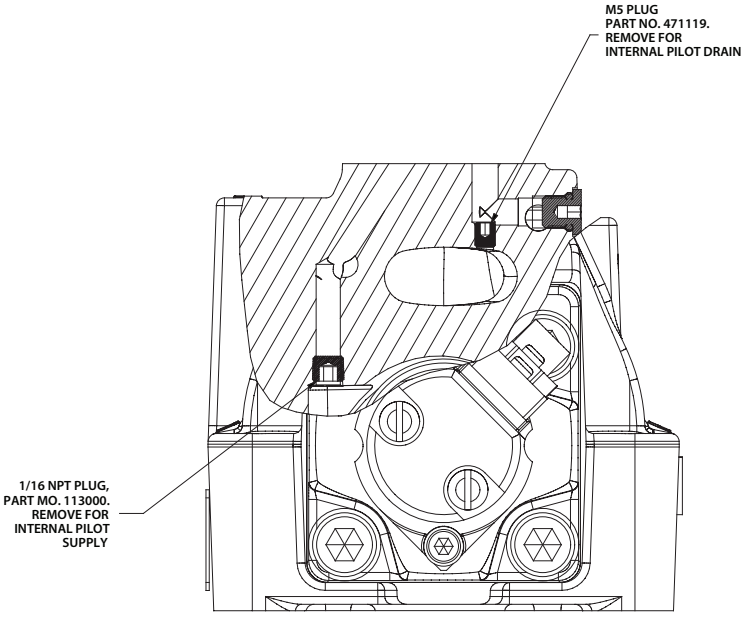
- 7 Pin connector : 934939
- 12 Pin connector : 12007132

Connector plug retaining nut must be tightened with a torque of 2.0 to 2.5 Nm to effect a proper seal.

This is necessary to ensure thatthe EMC rating and IP67 rating are achieved.

Pilot Supply and Drain Plugs

Viewed from port A end of main-stage



Internal plugs shown, for external pilot supply (via port X) and external drain (via port Y).

For internal pilot supply (from port P), plug is not fitted. Port X should be blocked at mounting interface or otherwise plugged at subplate of manifold block.

Similarly, for internal pilot drain (through port T), plug is not fitted. Port Y should be blocked at mounting interface or otherwise plugged at subplate of manifold block.

9. Mounting Surfaces

Mounting Surface Interface to ISO 4401 (Size 08)

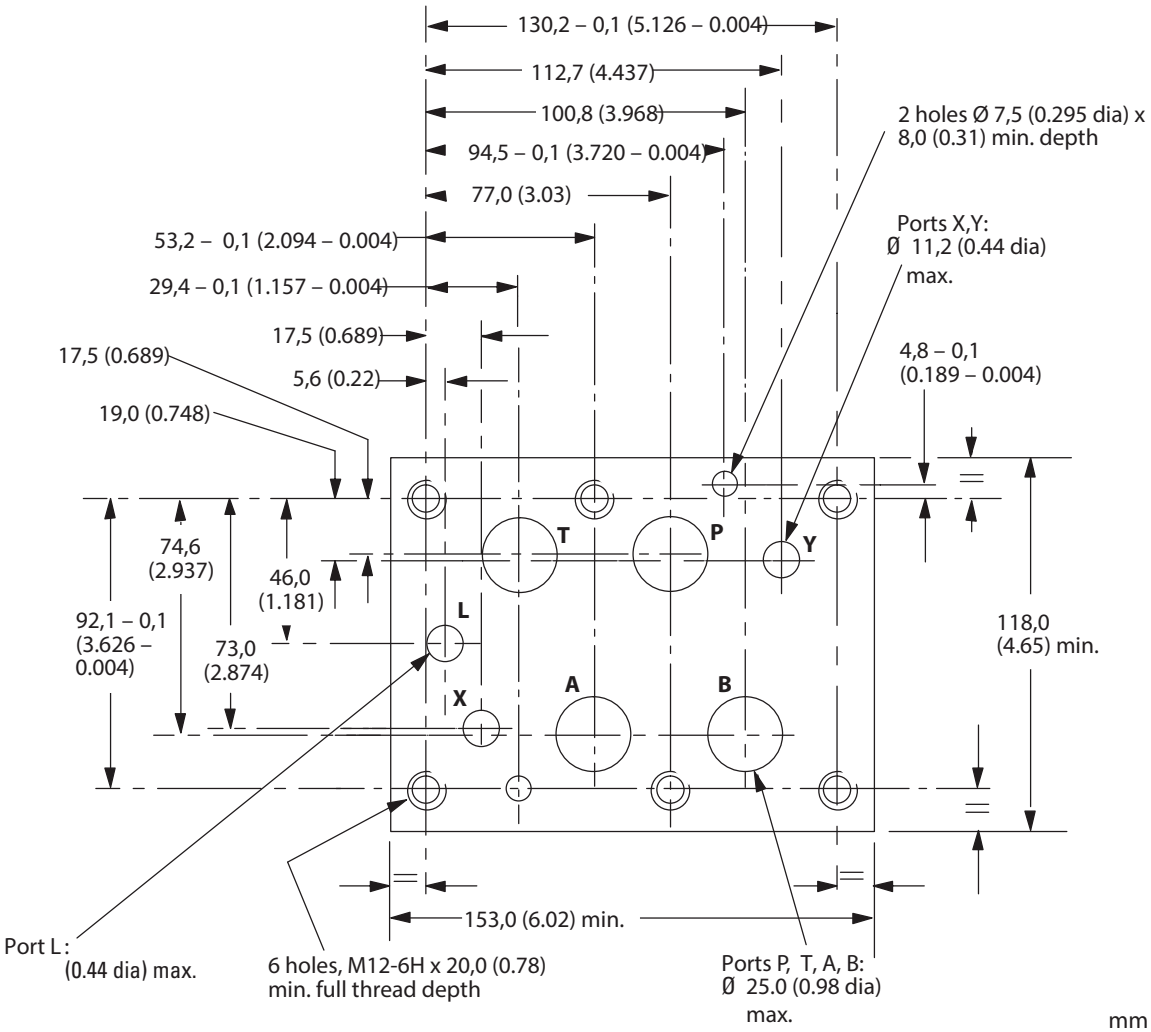
This interface conforms to: ISO 4401-08-08-0-05

ANSI/B93.7M (and NFPA) size 08

CETOP R35H4.2-08

DIN 24340 Form A25

♦ - 1/2 -13 UNC optional.



mm (inch)

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10. Application Data

Hydraulic Fluids
Proper selection of hydraulic fluid and consistent maintenance of its condition are essential for ensuring the long and reliable operation of hydraulic components and systems.

The hydraulic fluid must possess a well-balanced formulation of high-quality base oils and additives to provide robust protection against component wear, as well as deliver essential properties like oxidative and thermal stability and rapid air release.

Materials and seals used in these valves are Fluorocarbon (FKM) and are compatible with following hydraulic fluids.

Mineral/Petroleum oil
- HH, HL, HM, HR, HV, HS & HG (ISO 11158/ISO 6743-4)

Synthetic PAO (Poly Alfa Olefin)
Environment friendly (bio-degradable) hydraulic fluids (ISO 15380/ISO 6743-4)
- HEES (Synthetic ester base))
- HETG (Vegetable oil/triglyceride base)
- HEPR (Polyalphaolefin and related hydrocarbon)

Fire resistant hydraulic fluids (ISO 12922/ISO 6743-4)
Anhydrous/water free
- HFDR (Phosphate ester)
- HFDU (Polyol ester)
- HFDU (Polyether polyol)

Fluid Cleanliness
The hydraulic fluid must maintain an adequate level of cleanliness at all times to ensure trouble-free performance and prevent premature failure of system components.

The following recommendations are based on ISO 4406:1999 cleanliness standards, which classify particle contamination at 4 µm, 6 µm, and 14 µm sizes. For the products featured in this catalogue, the recommended cleanliness level is 17/15/12.

Danfoss products, as any components, will operate with apparent satisfaction in fluids with higher cleanliness codes than those described. Experience has shown, however, that the life of any hydraulic components is shortened in fluids with higher cleanliness codes than the recommended level.

Viscosity Recommendations
The extreme operating viscosity range is 500 to 13 cSt (2270 to 70 SUS), but the recommended running range is 54 to 13 cSt (245 to 70 SUS).

Installation
The proportional valves in this catalog can be mounted in any attitude, but it may be necessary in certain demanding applications, to ensure that the solenoids are kept full of hydraulic fluid.

Good installation practice dictates that the tank port and any drain port are piped so as to keep the valves full of fluid once the system start-up has been completed.

Service Information
The products from this range are preset at the factory for optimum performance; disassembling critical items would destroy these settings. It is therefore recommended that should any mechanical or electronic repair be necessary they should be returned to the nearest Danfoss repair center.

The products will be refurbished as necessary and retested to specification before return. Field repair is restricted to the replacement of the interface seals.

ENGINEERING
TOMORROW

Cartridge valves
- DCV directional control valves
- Electric converters
- Electric machines
- Electric motors
- Fluid Conveyance
- Gear motors
- Gear pumps
- Hydraulic integrated circuits (HICs)
- Hydrostatic motors
- Hydrostatic pumps
- Industrial hydraulics
- Orbital motors
- PLUS+1® controllers
- PLUS+1® displays
- PLUS+1® joysticks and pedals
- PLUS+1® operator interfaces
- PLUS+1® sensors
- PLUS+1® software
- PLUS+1® software services, support and training
- Position controls and sensors
- PVG proportional valves
- Steering components and systems
- Telematics

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